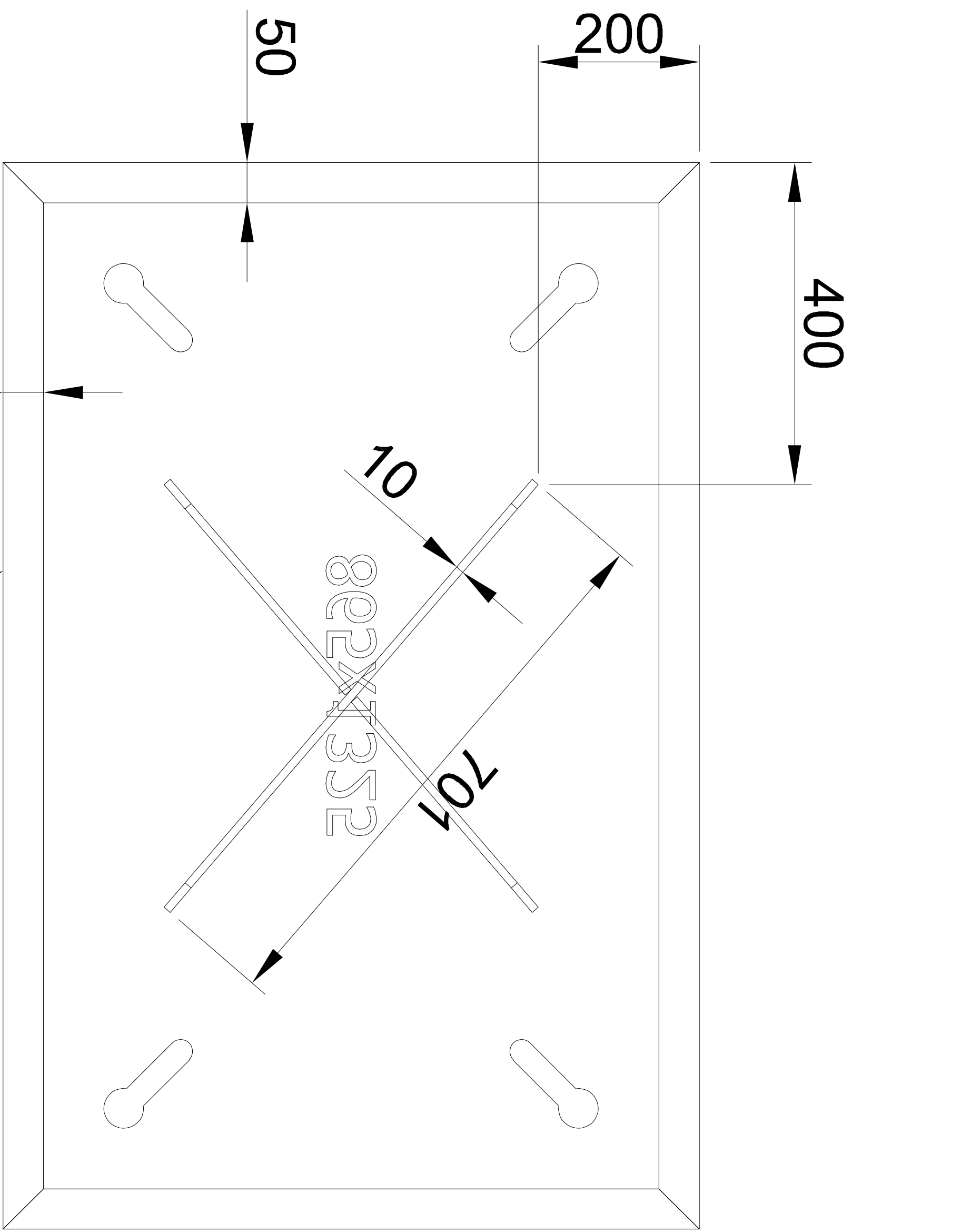


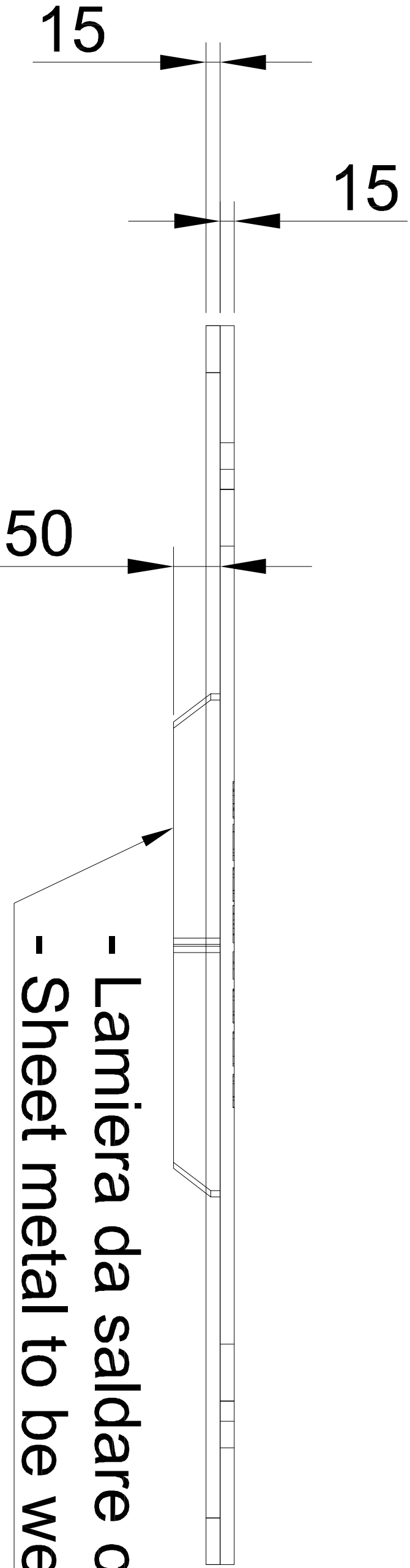
GENERAL MACHINING TOLERANCE - GRADE MEDIUM ( UNI EN ISO 22768 )									
TOLLERANZA GENERALE DI LAVORAZIONE - GRADO MEDIO ( UNI EN ISO 22768 )									
Size	above	Gruppo di dimensioni	oltre	-	6	30	120	400	1000
	up to		fino a	6	30	120	400	1000	2000
Tolerance		Scostamenti		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2
				±2	±3				

REMOVE SHARP EDGES  
TOGLIERE SPIGOLI VIVI

Chamfer 0.5x45° R=0.5  
Smusso

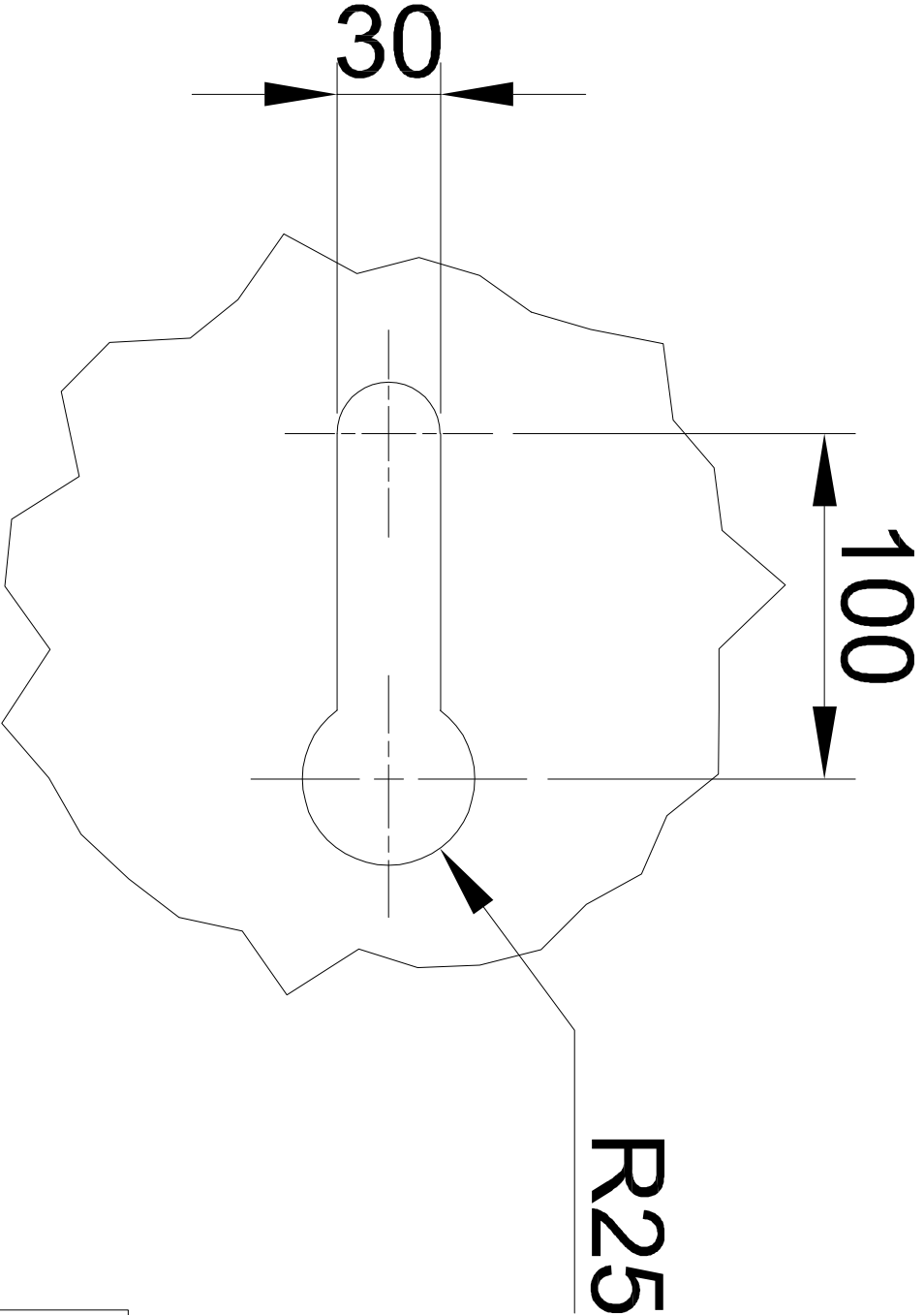


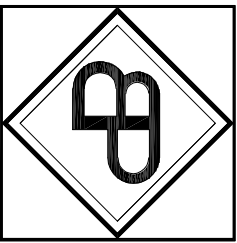
- Profilato da 50 mm da saldare su tutto il perimetro  
- 50 mm profile to be welded along the entire perimeter



- Lamiera da saldare come rinforzo sotto la lamiera  
- Sheet metal to be welded as reinforcement under the sheet metal

A ( 1 : 6 )



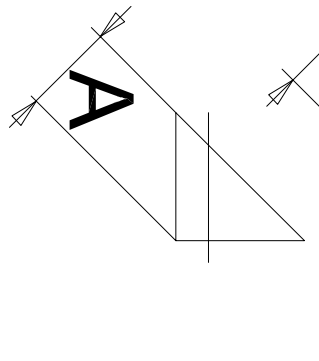
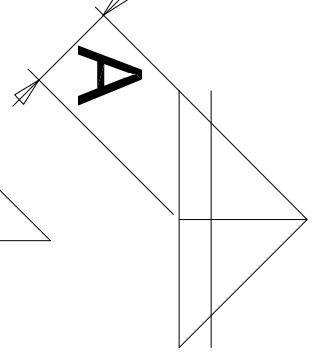
**BRUNO PREZZI**spa

UFFICIO TECNICO  
VALIDO PER COSTRUZIONE

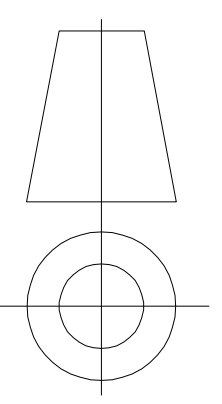
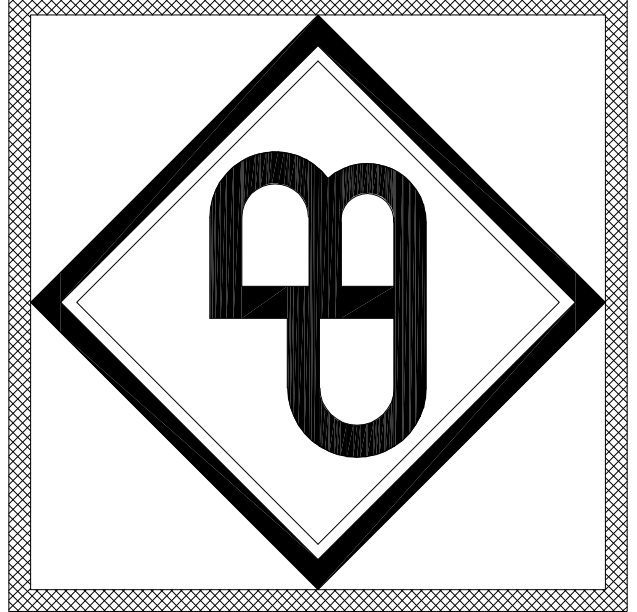
NORME GENERALI DI SALDATURA  
GENERAL RULES FOR WELDED JOINTS

PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"  
EDGE PREPARATION FOR WELDING ACCORDING TO

DOVE NON ALTRIMENTI INDICATO - A = 0.7  
DELLO SPESSORE MINIMO DA COLLEGARE  
WHERE NOT SPECIFIED - A = 0.7  
OF THE MINIMUM THICKNESS TO BE JOINT

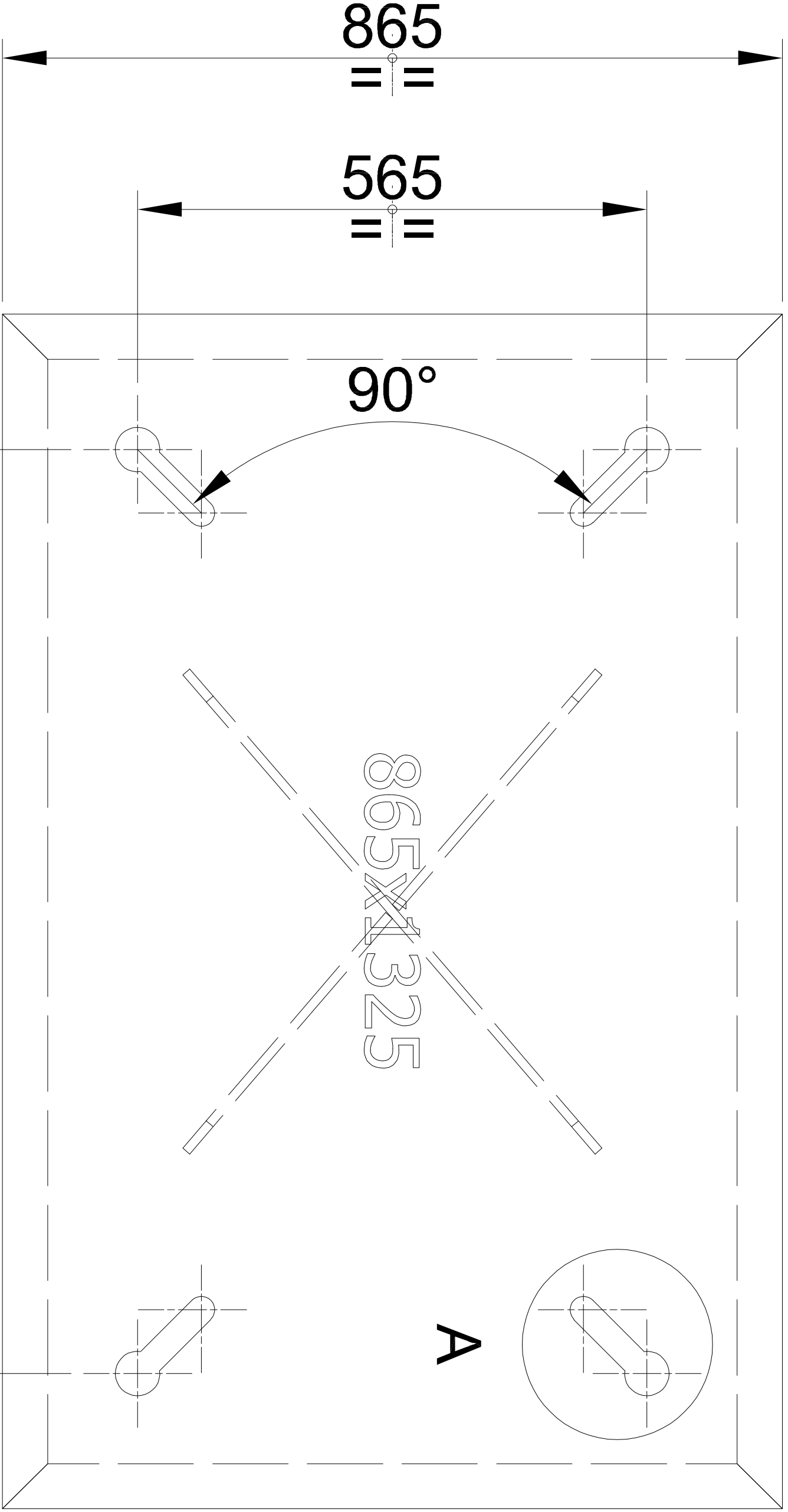


Q.TA'		DATA	08/10/2025	DIS. ASSIEME	
S.P.		R.V.	R.V.	COMMESSA N.	
Disegnato		Verificato	Autorizzato	Disegno N.	
Descrizione:				60-26-00B-117	
				Lamiera Sp.15+15 (Sheet Metal Sp. 15+15)	
				Scala: 1 : 14	
				Revisione: 0	
				Foglio: 1 di 1	
				S235JR EN 10025	
				162,5 kg	
				Massa	



A termine di legge e' rigorosamente vietato riprodurre o comunicare a terzi il contenuto del presente disegno

Via per Omago 8 - BURAGO DI MOLGORA - C.A.P. 20875 (MB) - ITALY  
Tel. 0391635021 FAX 03916081373 - e-mail: bruno.prezzi@brunoprezzi.com



A

A